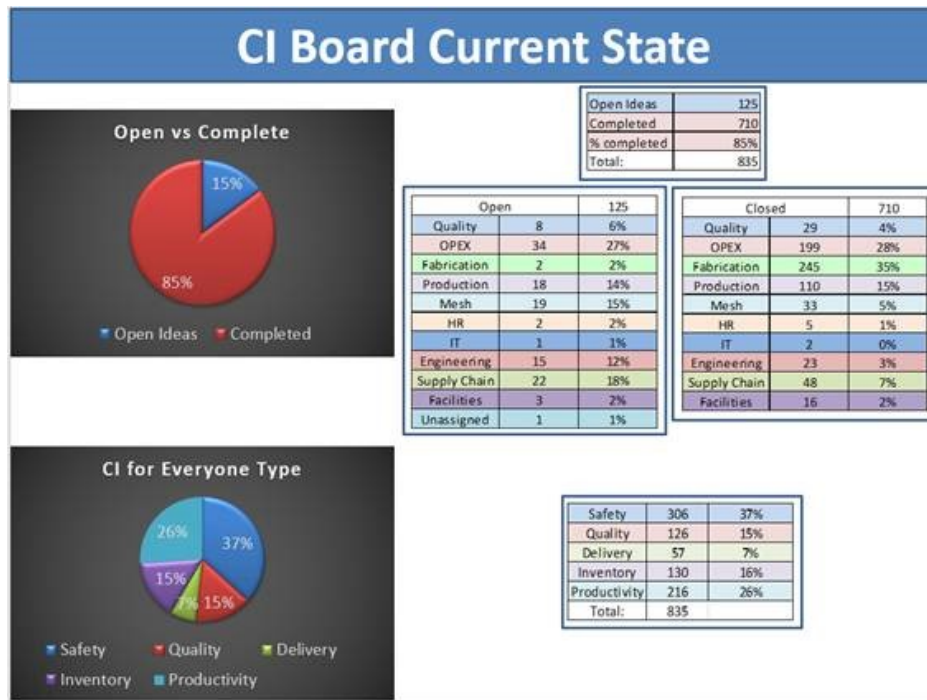


The Continuous Improvement for Everyone board uses the Safety and CI T-Cards to use employee's ideas to improve the plant. My Team tracks the idea cards submitted and pairs them with the support group that can best help implement it. I also have a spread sheet that tracks and records the ideas submitted so the staff can see employee engagement as well as showing the employees strive for continuous improvement on their yearly reviews. Below is the current metrics based on support groups.



The Final Flow board is used to track the progress of motor control centers through our final assembly process. It helps keep track of where the structures are located (Row) so multi structure jobs are easily grouped and what phase they are in so the staff can get an accurate picture of the current state. It also helps the Final and test team leaders coordinate their teams to help eliminate bottlenecks.

The Action item board is used for tracking issues and actions for our tier 2 meetings (production manager, supervisor and support groups). It also will be used to track CI idea cards which the production/fabrication teams are supporting. This visibility helps keep track of the important issues with more information than the sticky notes we previously used.

